

RON THOMPSON MACHINERY CO. LTD.

New and Used Machine Tools

Unit 6 Partons Road Indus. Estate Partons Road Kings Heath Birmingham B14 6TA

Telephone +44 (0)1564-773351

www.ronthompsonmachinery.co.uk

E-Mail: sales@ronthompsonmachinery.co.uk

SPECIFICATION

BIGLIA CNC UNIVERSAL TURNING CENTRE WITH Y AXIS, LIVE TOOLING, TAILSTOCK AND BAR FEED

| | |
|---------------------------|--|
| Model | B301/Y |
| Year | 2004 |
| Control system | FANUC 18i-TB. |
| MACHINING CAPACITY | |
| Bar capacity | 45 mm |
| Max. machining dia. | 220 mm |
| Max. machining length | 380 mm |
| Max. swing | 440 mm |
| Distance between centres | 500 mm |
| SPINDLE | |
| Max. speed range | 5000 rpm |
| Spindle nose | ASA 5° |
| Spindle bore | 55 mm |
| Motor power | 11 / 15 kW |
| TURRET | |
| Number of tools | 12 |
| Live tools, number | 12 |
| Max. speed | 3000 rpm |
| Motor power | 3.7 kW |
| AXES | |
| X-axis stroke | 160 mm |
| Z-axis stroke | 380 mm |
| Y-axis stroke | +60 / -40 mm |
| C-axis | 0.001° |
| X-axis rapid traverse | 20 m/min |
| Z-axis rapid traverse | 24 m/min |
| Y-axis rapid traverse | 6 m/min |
| C-axis rapid traverse | 88 rpm |
| Machine size | 3650 (Plus Bar Feed) x 1850 x 1950 mm High |
| Machine weight | 4200 kg |

Equipped with :-

MULIFEED 3-80N Short Magazine Bar Feed.

4 Off Live Tool Holders.

Swarf Conveyor & Swarf Bin.

Tool presetter.

Collets.

Oil skimmer, Signal Tower,

PRICE :- £39,450.00 Ex-site.

N.B.

Whilst every effort has been made to ensure that the above information is accurate it is not guaranteed.

We advise prospective purchasers to check any vital details.

Health and Safety At Work Act 1974: It is not reasonably practical for ourselves as suppliers to ensure that for your application the goods comply with requirements of the Act with respect to guarding etc. Prospective purchasers should ensure that a guarding specialist inspect the goods prior to use.